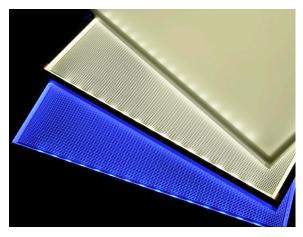


## LED Backlighting For Everything

This product is a 0.28-0.31-inch thick acrylic sheet with LEDs on one or more edges. Light is distributed evenly throughout the panel by "V" cut grooves on one face of the acrylic. Manufactured in South Korea.

















#### Technical Data / Tunable LED Edge-Lit Panel

# Dynamic (Tunable) White System 2700-6500K

#### Controllable Color Temperature System

- Tunable LED color temperature between 2700K and 6500K
- Tunable by wireless touch controller or step controller (9 Steps)
- Dimmable brightness from zero to maximum
- Available built in step controller
- Voltage: D.C. 12V or 24V
- UL / cUL recognized (UL file # E341820)
- CE approved







#### Wireless Touch Controller

- Power ON/OFF control
- Smooth color temperature control
- Smooth dimming control
- Output capacity: Maximum 96 Watt
- Supply voltage : D.C. 12 Volt or 24 Volt
- Connection : Common Anode
- Control: RF 2.4 GHz / Max. 30 meter
- Resume : Save previous setting while power OFF





#### Step Controller (9 Steps)

- 9 Steps color temperature control by push button from 2700K to 6500K
- Output capacity: Maximum 96 Watt
- Supply voltage: D.C. 12 Volt or 24 Volt
- Connection : Common Anode
- Control : PWM control system
- Resume : Save previous setting while power OFF
- Available built in installation



Knema, LLC.

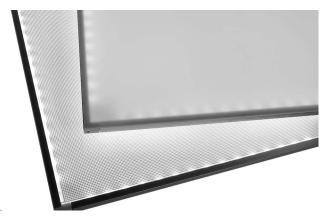
knema.com

P:1-866-593-4712,

Knema@knema.com







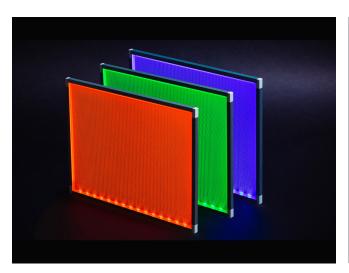
Description:		
Voltage	Either 12 or 24-vdc	
Power	4.5-watts per linear foot of LED strip used to illuminate the panel	
Weight	2-pounds per square foot	
Size	4 x 4-inches to 48 x 96-inches	
Color Temperature (K) ± 200	3,200, 3,700, 4,200, 4,700, 5,300, 6,500, 7,500, Red, Green, Blue	
Dimming	Yes, with pulse width dimmer	
UL	Yes (Sign Accessory & Luminaire)	
Operating Temperature	-4 ~ + 95°F	
Life	>50,000-hours, 2 year guarantee	
Brightness	4,000-49,000 lux (dependent on size and qty. of LEDs used)	
Application	Dry / Damp location	
Construction	Acrylic with aluminum edge (heat sink)	

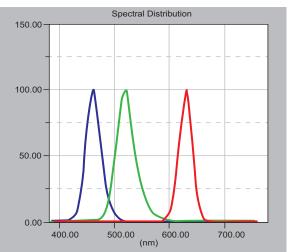


# LightBoard RGB

(Red, Green, Blue)

Red, Green and Blue panels are available with or without controllers. By mixing these 3 primary colors, it is possible to create 16-million colors. Custom fabrication available.

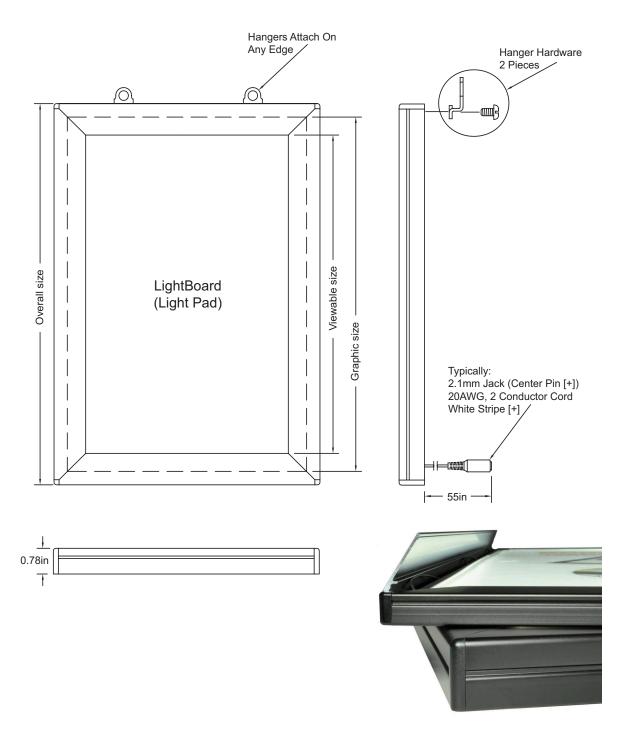




Description:		
Voltage	12-vdc / 24-vdc	
Power	1.5-watts per color, per linear foot of LED strip used to illuminate the panel	
Weight	2-pounds per square foot	
Size	4 x 4 to 48 x 96-inches	
Color	Red, Green, Blue	
UL	Yes (Sign Accessory & Luminaire)	
Operating Temperature	-4 ~ + 95°F	
Life	>50,000-hours, 2 year guarantee	
Application	Dry location	
Construction	Acrylic with aluminum edge (heat sink)	

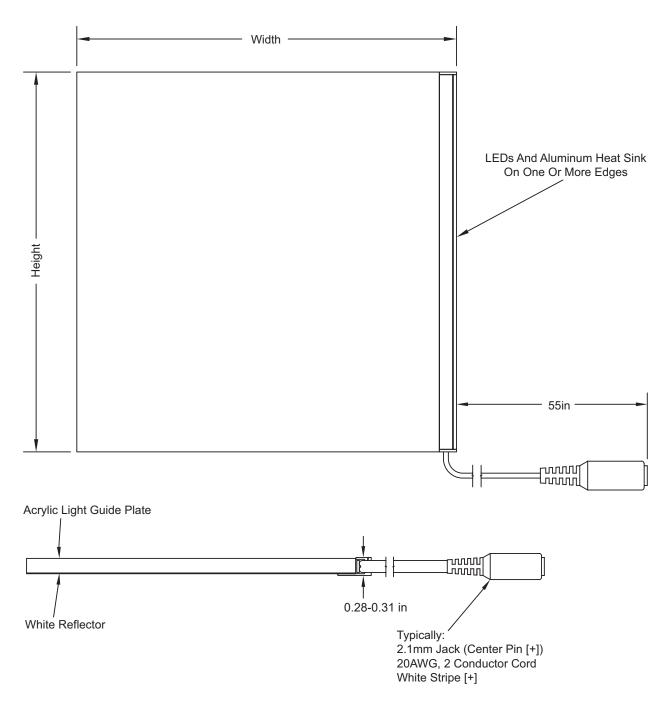


# **LED Light Box**





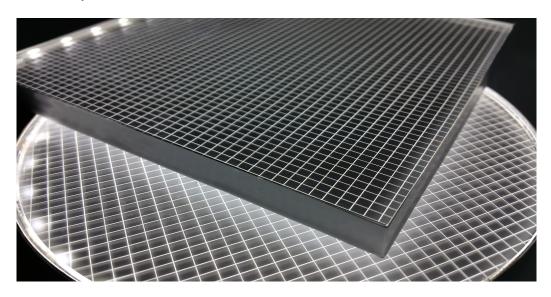
# LightBoard Panel Design





#### Illumice

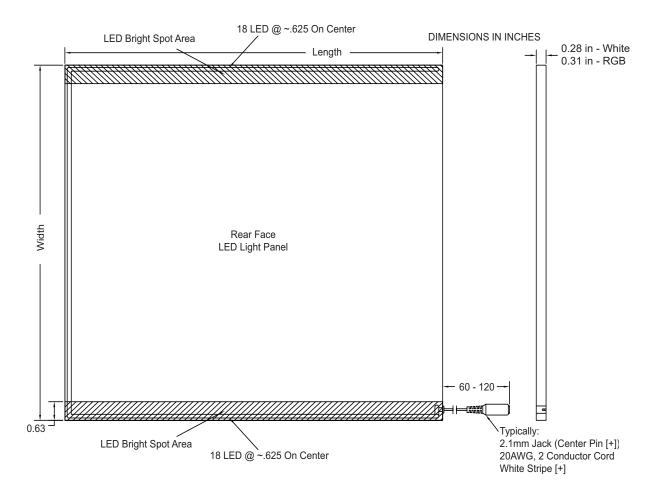
An edge-lit light panel is known by several names; light board, light pad and light sheet. This product is a 0.28-0.31-inch thick acrylic sheet with LEDs on one or more edges. Light is distributed evenly throughout the panel by "V" cut grooves on one face of the acrylic.



Description:			
Voltage	12-vdc / 24-vdc		
Power	7.2 / 7.8 Watts per linear foot of LED strip used to illuminate the panel		
Weight	2-pounds per square foot		
Size	4 x 4-inches to 48 x 96-inches		
Color Temperature (K) ± 200	3,700, 5,300		
Dimming	Yes, with pulse width dimmer		
UL	Signs UL48		
Operating Temperature	-4 ~ + 95°F		
Life	70,000-hours, 3 year guarantee		
Brightness	2,000-31,700 lux (dependent on size and quantity of LEDs used)		
Application	Indoor		
Construction	Acrylic		



#### Illumice

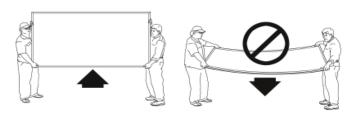


Examples of Panel Brightness					
Size (inches)	Brightness (Lx)	Power	Lighted Edges		
3.75 x 3.75	5,200	2.25	2		
3.75 x 3.75	31,700	4.5	4		
6 x 6	6,043	2	1		
6 x 6	6,817	4	2		
6 x 6	23,701	8	4		
12 x 12	5,048	9	2		
12 x 12	11,310	18	4		
24 x 24	2,724	18	2		
24 x 24	5,883	32	4		



#### Instructions for Handling & Installation

Please read all directions before carrying and installing LED edge-lit panels with or without flip-open frame (using mounting clips).



Step 1. Proper Handling of LED Edge-lit Panels & Light Boxes- Care should be taken to prevent breaking the acrylic light guide plate (LGP). While resting on a flat surface, raise one edge of the panel to a vertical position, lift and carry the panel in this position. Be careful to not pull on the power lead extending from the panel. Do not rest the panel on the power lead, damage to the wire's insulation may result.

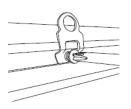




**Step 2. Wall Mounting a Light Box-** Insert the hanging clip into the channel on the top rear of the frame at approximately 45 degree angle.



**Step 3. Wall Mounting a Light Box Cont.-** Using your thumb apply pressure to the upper portion of the clip, snapping it into the channel.





**Step 4. Positioning Hanging Clip-** Slide hanging clip to the desired location then insert and tighten locking screw using phillips screw driver. Repeat step 2 through 4 for second clip.